



# Burning Carbon to Energy to Mitigate Haze

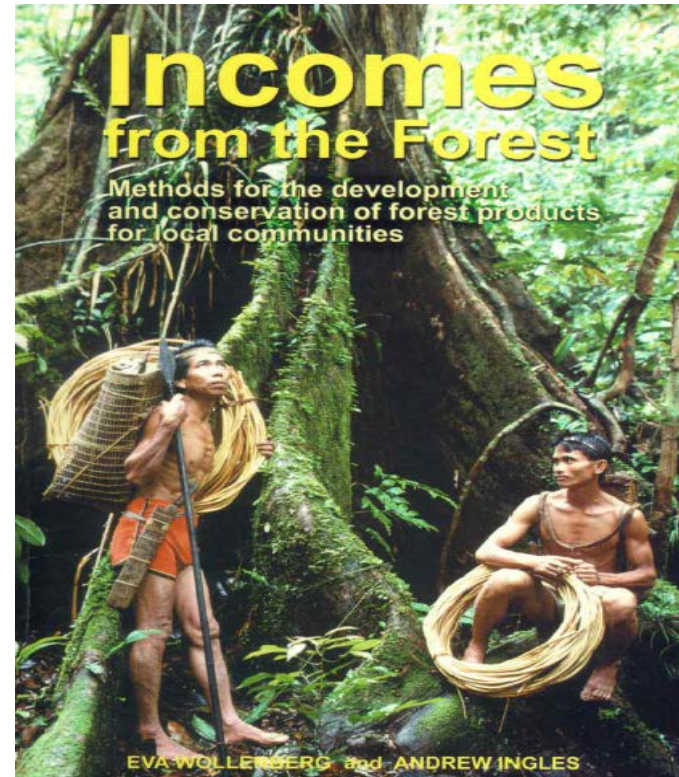
Prof. Dr. Ir. Haslenda Hashim



# Introduction



**SLASH AND BURN??**

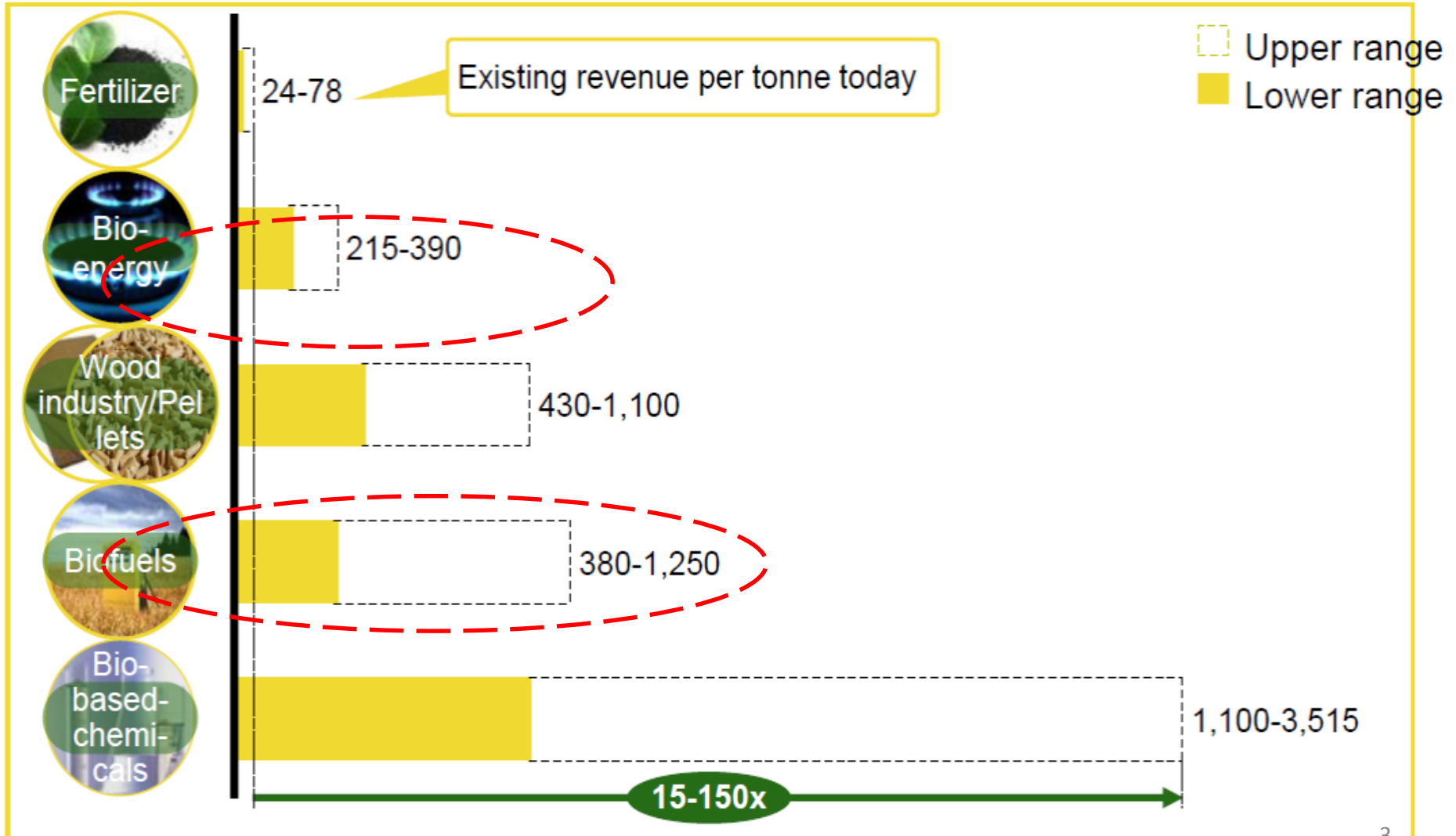


**SLASH AND EARN  
INCOME**

# Value of Biomass

Revenue generated per tonne of lignocellulosic biomass input (dry weight)

RM



# Availability of Biomass

## Type of biomass

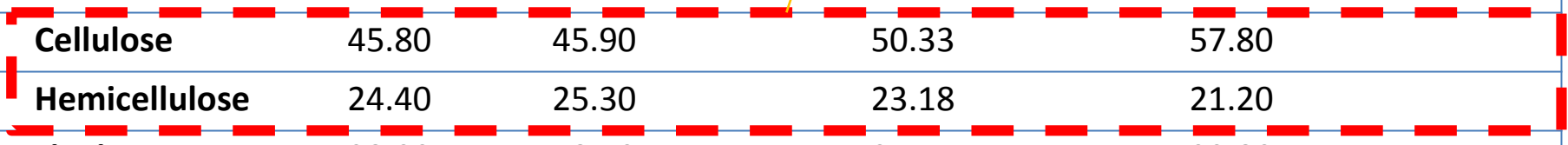
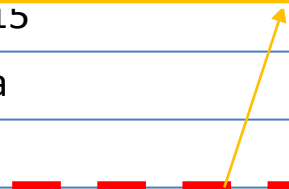
- Forest biomass
- Oil palm biomass
- Peat land biomass



# Properties of Biomass

	Forest biomass <sup>a</sup>	Oil Palm Plantation Biomass		Empty Fruit Branch (EFB) <sup>c, f</sup>
		Oil Palm Trunk <sup>b, c</sup>	Oil Palm Frond <sup>d, e</sup>	
<b>Proximate analysis (wt% dry basis)</b>				
Moisture content	n.a	8.34	16.00	4.68
Volatile matter	n.a	79.82	83.50	76.85
Fixed carbon	n.a	13.31	15.20	5.19
Ash	1.70	6.87	1.30	18.07
<b>Ultimate analysis (wt% dry basis)</b>				
C	48.10	40.64	44.58	46.36
H	5.99	5.60	6.50	6.11
O	45.72	53.76	51.92	51.55
N	n.a	2.15	0.71	2.18
S	n.a	n.a	0.07	0.92
<b>Lignocellulosic content (wt% dry basis)</b>				
Cellulose	45.80	45.90	50.33	57.80
Hemicellulose	24.40	25.30	23.18	21.20
Lignin	28.00	18.10	21.7	22.80
HHV (MJ/kg)	15.00	17.27	17.28	20.54

High cellulose content → Ethanol production



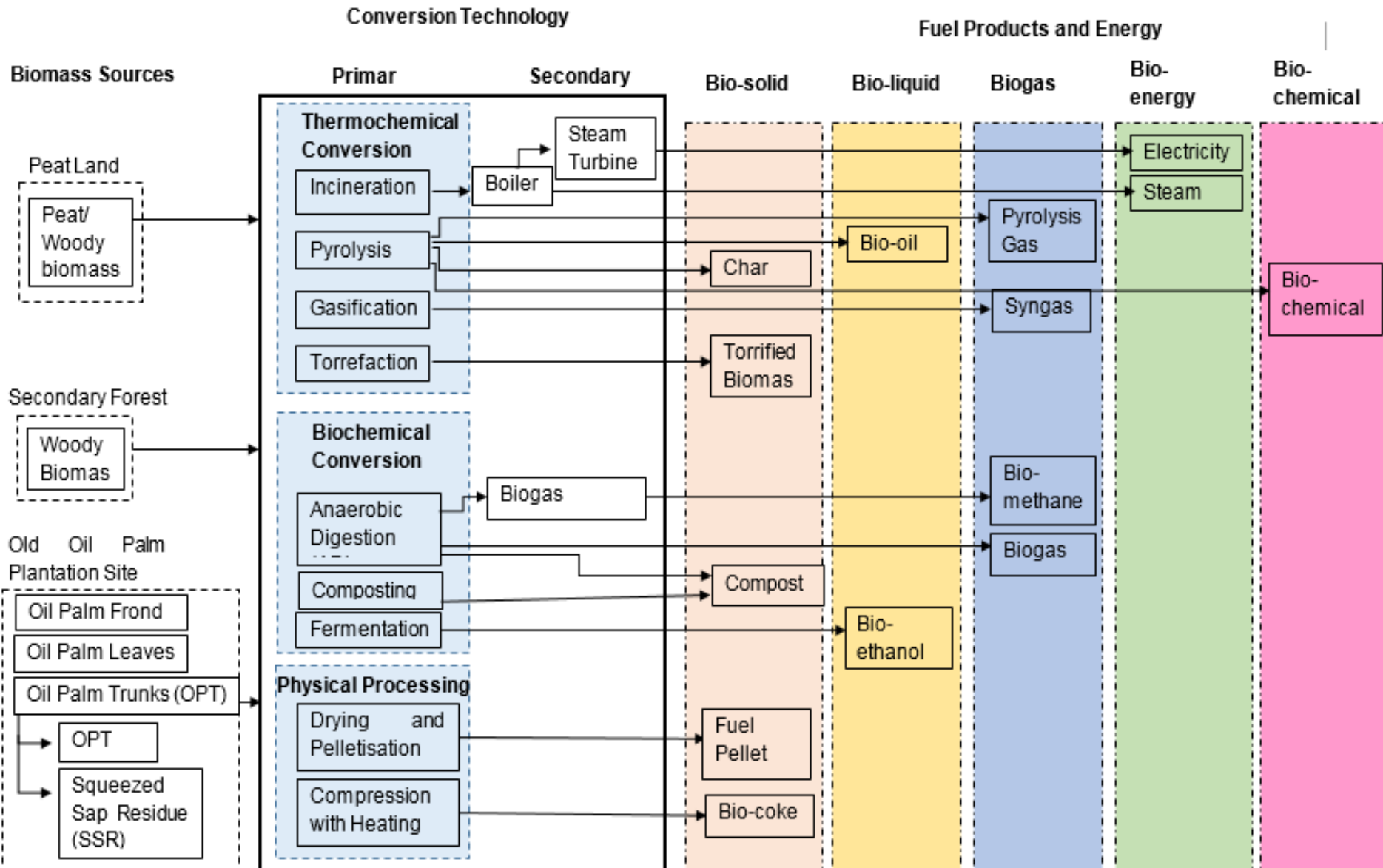
# Properties of Biomass

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<b>Ultimate analysis (wt% dry basis)</b>				
C	48.10	40.64	44.58	46.36
H	5.99	5.09	4.53	6.44
O	45.72	53.12	48.80	38.91
N	n.a	0.15	0.15	0.15
S	n.a	0.01	0.01	0.01
<b>Lignocellulosic content (wt% dry basis)</b>				
Cellulose	45.80	45.90	50.33	57.80
Hemicellulose	24.40	25.30	23.18	21.20
Lignin	28.00	18.10	21.7	22.80
HHV (MJ/kg)	15.00	17.27	17.28	20.54

High HHV → Power Production



# Biomass-to-Resource Potential Roadmap



# Comparison of Biomass-to-Power Conversion Technologies

Technology	Direct Combustion	Gasification
Technical Aspect	<p><b>Mature</b> technology</p> <p>High commercial availability</p> <p>Larger capacity (300 – 1,000MW)</p> <p>High thermal efficiency: 60 – 85%</p>	<p>More recent; vulnerable to <b>explosion</b></p> <p>Lower commercial availability</p> <p>Lower capacity (&lt; 100MW)</p> <p>Lower thermal efficiency</p> <ul style="list-style-type: none"> <li>✓ 2-stage combustion</li> <li>✓ Need thermal input</li> </ul>
Financial Aspect	<p>Lower CAPEX</p> <ul style="list-style-type: none"> <li>✓ USD 1 million/ MWe</li> </ul>	<p>Higher CAPEX</p> <ul style="list-style-type: none"> <li>✓ USD 1.5 – 1.75 million/ MWe</li> </ul>

\*Direct Combustion is **more favourable**



# Comparison of Direct Combustion Technologies

Direct Combustion Technology	Stoker Combustion	Fluidized Bed Combustion
A) Operation		
Fuel-air mixing efficiency	Fair	High
Maintenance requirement	Low	High (corrosion problem)
B) Fuel/ feed condition		
Applicability to various fuels	Fair	High
Fuel pre-treatment	Generally not necessary	Lumps must be crushed
Tolerance to fuel moisture content	Fair	High (but not desirable)
C) Cost		
Unit Capital Cost (RM/kg steam)	1633	3379
Total Annual O&M, (RM/1,000 kg Steam)	25	29.5

\*Stoker combustion is more favourable

# Comparison of Biomass-to-Ethanol Conversion Technologies

Biomass

Pre-Treatment:  
Break down Cellulose to Smaller Fiber

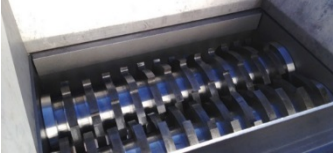



Hydrolysis - Fermentation:  
Conversion of Biomass to  
Sugars to Ethanol



Oil Palm Frond  
Oil Palm Trunks



Forest Residue

Physical 	Milling, Radiation, Electric Pulse, Pyrolysis
Chemical 	Alkaline hydrolysis, Acid, Organosolv, Ionic Liquid, Oxidation
Physicochemical 	Steam explosion, Ammonia Fiber Explosion, Supercritical CO <sub>2</sub> , Liquid Hot Water, Microwave, Ultrasound
Biological 	Fungi, Actinomycetes

Enzymatic Reaction



Acidic Reaction



Separate Hydrolysis  
and Fermentation (SHF)

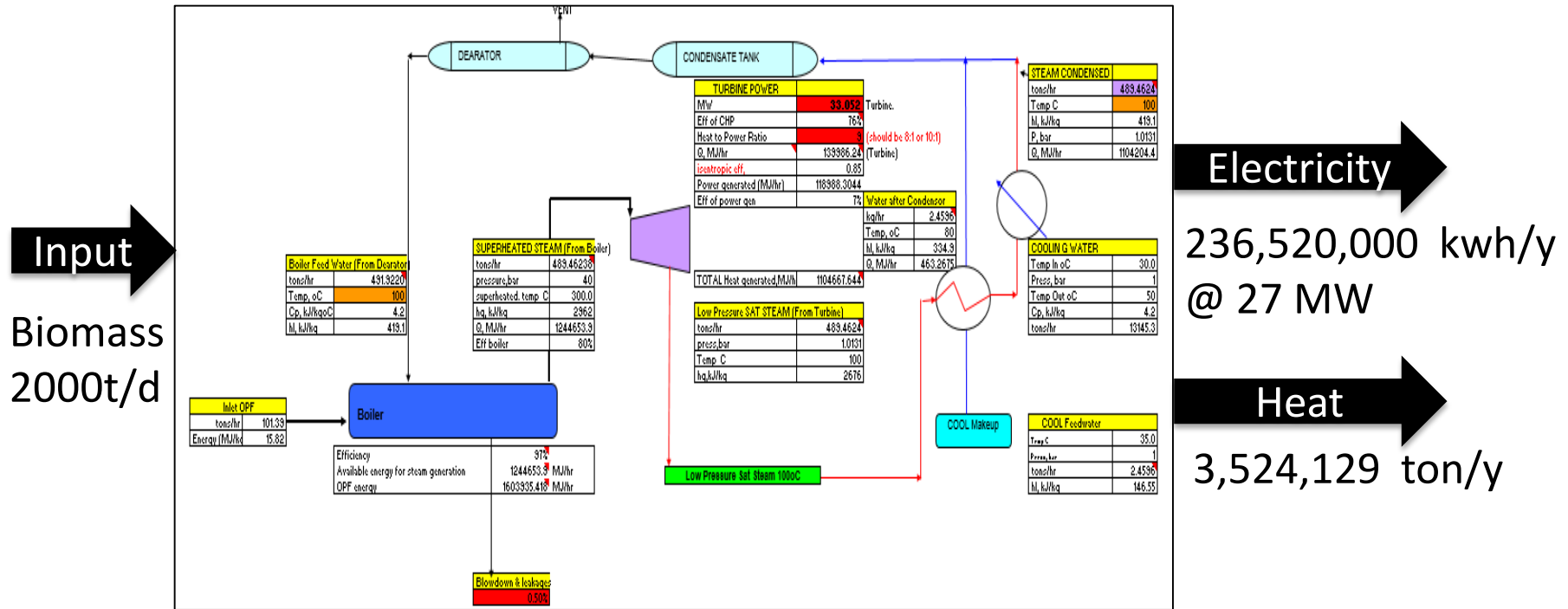
or  
Simultaneous Saccharification  
Fermentation (SSF)



Continuous Distillation



# Case study 1: Biomass-to-Power



- Technology
  - direct combustion with 76% efficiency
- Feedstock
  - Biomass - calorific value of 15.82MJ/kg and 16% moisture content (dry basis)

# Case study 1: Biomass-to-Power

Parameters	Unit Value	Total Value
<b>Process Information</b>		
Plant life		30 y
Efficiency		76%
Feedstock	2000 ton/d	730000 ton/y
Electricity Production		236,520,000 kWh/y
heat production		3,524,129 ton/y
<b>Costing Information</b>		
<b>Feedstock cost</b>		
Transportation costs	10 \$/ton	\$ 7,300,000
Harvesting and collection cost	10 \$/ton	\$ 7,300,000
Pre-processing cost	5 \$/ton	\$ 3650000
Investment cost of boiler	900 \$/kW	\$ 24,300,000
Investment cost turbine	1050 \$/kW	\$ 28,350,000
Fixed capital	3000 \$/kW	\$ 81,000,000.00
Variable cost		\$ 1,111,644.00
Operation cost	150 \$/kW	\$ 4,050,000.00
Electricity price	0.07 \$/kWh	\$ 16,556,400.00
Heat price (by-product)	12.65 \$/ton	\$ 44,575,375

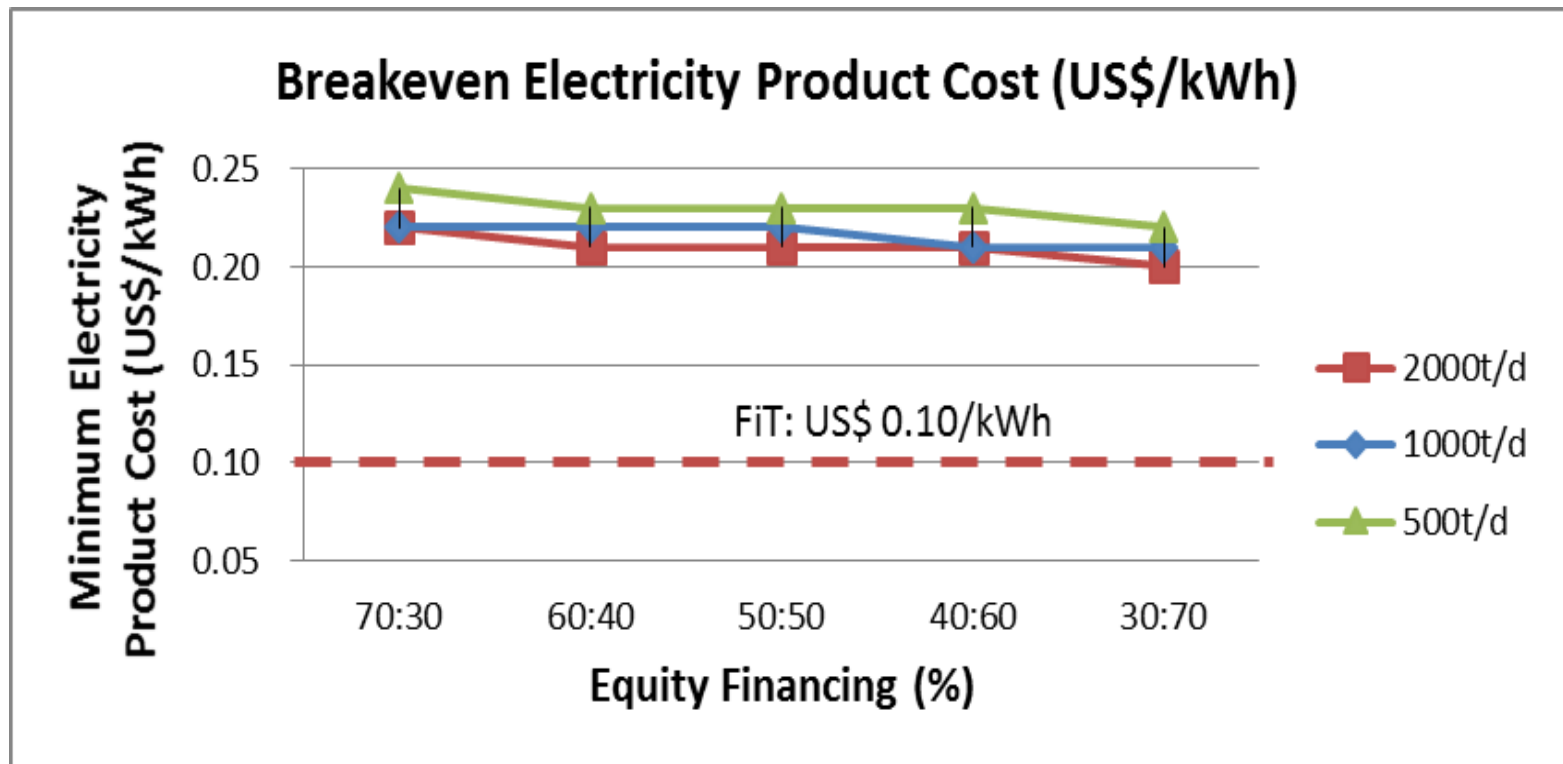
- Costing information:
  - Mensilin incineration plant
- Financing information
  - NREL report

# Case study 1: Biomass-to-Power

Parameters	Unit Value	Total Value
<b>Financing information</b>		
Discount rate		4.1%
Plant depreciation DB		150%
Plant recovery period		20 y
Corporate tax rate		25%
Loan - terms loan APR		5.0%
Loan period		10 y
Construction period		3 y
Start-up time		3 month
Revenues during start-up		50%
Variable costs incurred during start-up		75%
Fixed costs incurred during start-up		100%
BNM Government Securities Yield		4.0%

# Case study 1: Biomass-to-Power

## Breakeven Electricity Selling Price



- Minimum electricity price: \$ 0.19/kWh to \$ 0.23/kWh
- Current FIT: \$ 0.10/kWh.

# Case study 1: Biomass-to-Power

## Production cost

	Interest rate		
Debt:Equity ratio	8%	5%	3%
70:30	0.32	0.22	0.16*
60:40	0.30	0.21	0.16 *
50:50	0.29	0.21	0.17 *
40:60	0.27	0.21	0.17 *

$$* WACC = \frac{E}{V} * Re + \frac{D}{V} * Rd * (1 - Tc)$$

Modigliani and Miller's with-tax model: As debt becomes even cheaper (due to the tax relief on interest payments), cost of debt falls significantly from  $R_d$  to  $R_d(1-T_c)$ .

- BIOENERGY FOR..



RESEARCH



INDUSTRY



EVERYONE

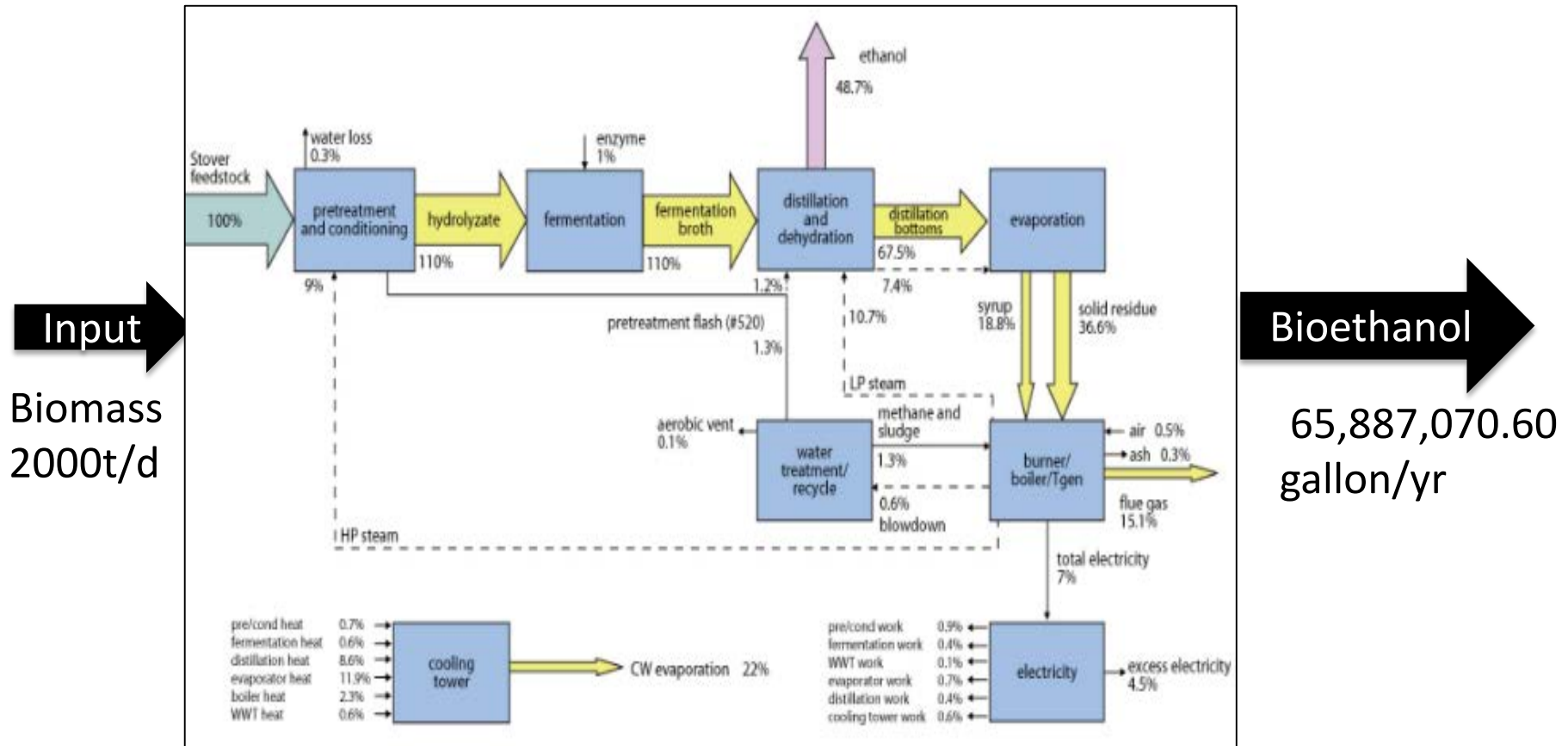


Owner	Name	Country	
Aarhus University	Center for Biorefining Technologies	Denmark	<a href="#">Info</a>
Abengoa Bioenergy	demo	Spain	<a href="#">Info</a>
Aerni Pratteln	CHP Pratteln	Switzerland	<a href="#">Info</a>
AEW Energie AG	Pelletvergasser AEW Rheinfelden	Switzerland	<a href="#">Info</a>
Agnion Technologies GmbH	CHP Agnion Biomasse Heizkraftwerk Pfaffenhofen	Germany	<a href="#">Info</a>
AustroCel Hallein	biorefinery	Austria	<a href="#">Info</a>
Autogasnord	-	Italy	<a href="#">Info</a>
Azienda agricola Camardo	-	Italy	<a href="#">Info</a>
Azienda Agricola Isca di Calvello	Urbas Calvello	Italy	<a href="#">Info</a>
Azienda Agricola San Vittore	-	Italy	<a href="#">Info</a>
Azienda Tenca dei Fratelli Zanotti/AB energy	Orzinuovi	Italy	<a href="#">Info</a>
Babcock&Wilcox Volund	CHP B&W Harboore	Denmark	<a href="#">Info</a>
Beta Renewables	Biochemtex	Italy	<a href="#">Info</a>
Beta Renewables (joint venture of Mossi & Ghisolfi Chemtex division with TPG)	IBP - Italian Bio Fuel	Italy	<a href="#">Info</a>
Bioenergie Schnellingen	Bioenergie Schnellingen	Germany	<a href="#">Info</a>
BioGasol	BornBioFuel 2	Denmark	<a href="#">Info</a>



<http://www.etipbioenergy.eu/databases/production-facilities>

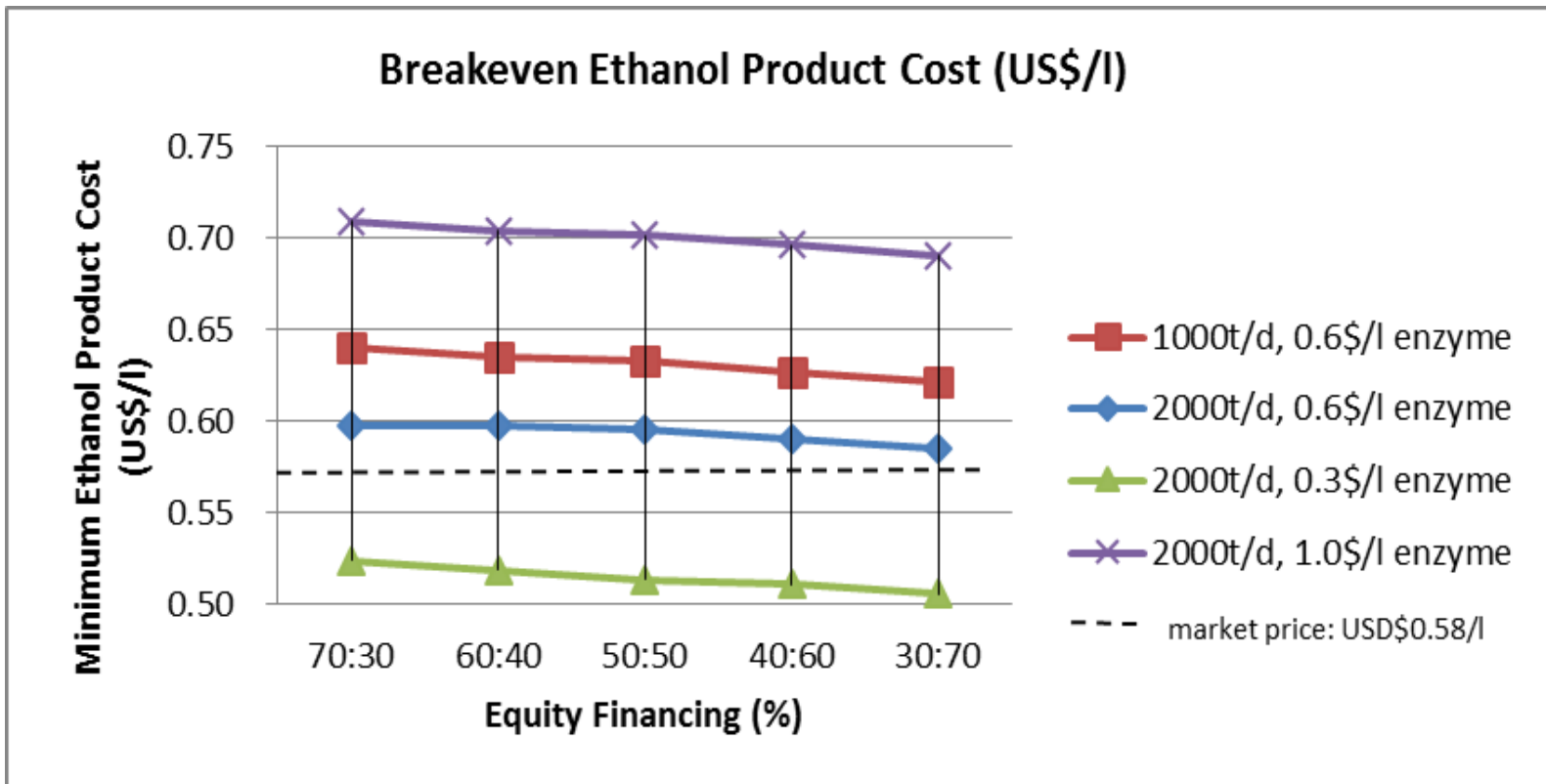
# Case study 2: Biomass-to-Ethanol



- Technology: Enzymatic hydrolysis followed by fermentation
- Feedstock
  - Biomass with cellulose content of 70%;
  - Conversion to C5 and C6 sugars of 95%;
  - Fermentation using high substrate tolerant recombinant yeast

# Case study 2: Biomass-to-Ethanol

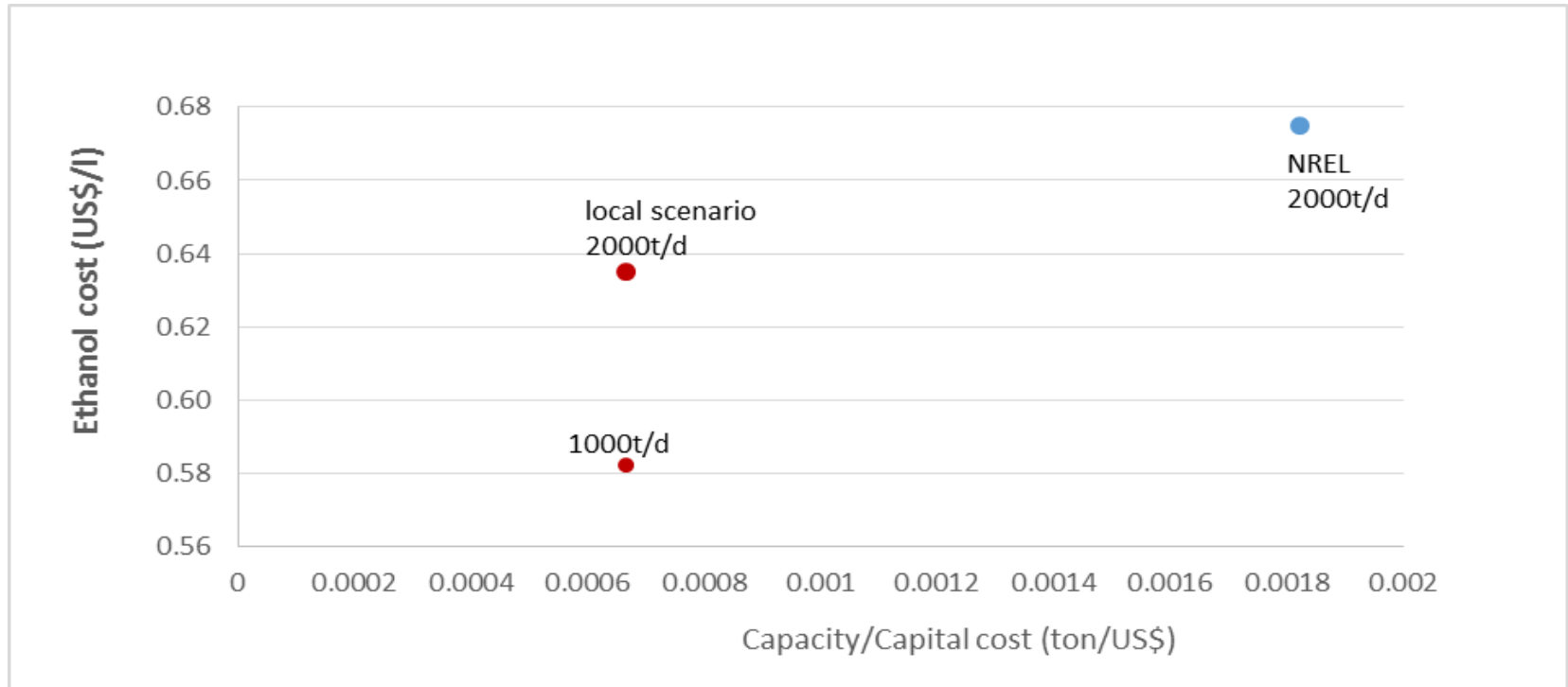
## Breakeven Ethanol Selling Price



- Ethanol price: \$0.64/l to \$ 0.62/l
- Current market price : \$ 0.58/l

# Case study 2: Biomass-to-Ethanol

Comparison between U.S and local scenario



- Compared local and US scenario
- Localised scenario has lower ethanol cost

# Case study 2: Biomass-to-Ethanol

## Production cost

Debt:Equity ratio	Interest Rate		
	8%	5%	3%
95:5	0.77	0.61	0.52
70:30	0.73	0.60	0.53
60:40	0.71 (0.57 <sup>a</sup> )	0.60	0.53
50:50	0.69	0.60	0.54
40:60	0.67	0.59 (0.52 <sup>b</sup> )	0.54

a US NREL (2011)

b Adapted from US NREL analysis

## Table: Ethanol Production Cost Reduction by Improving Debt:Equity (D:E) Ratio or Interest Rate (iR) (USD/Litre)

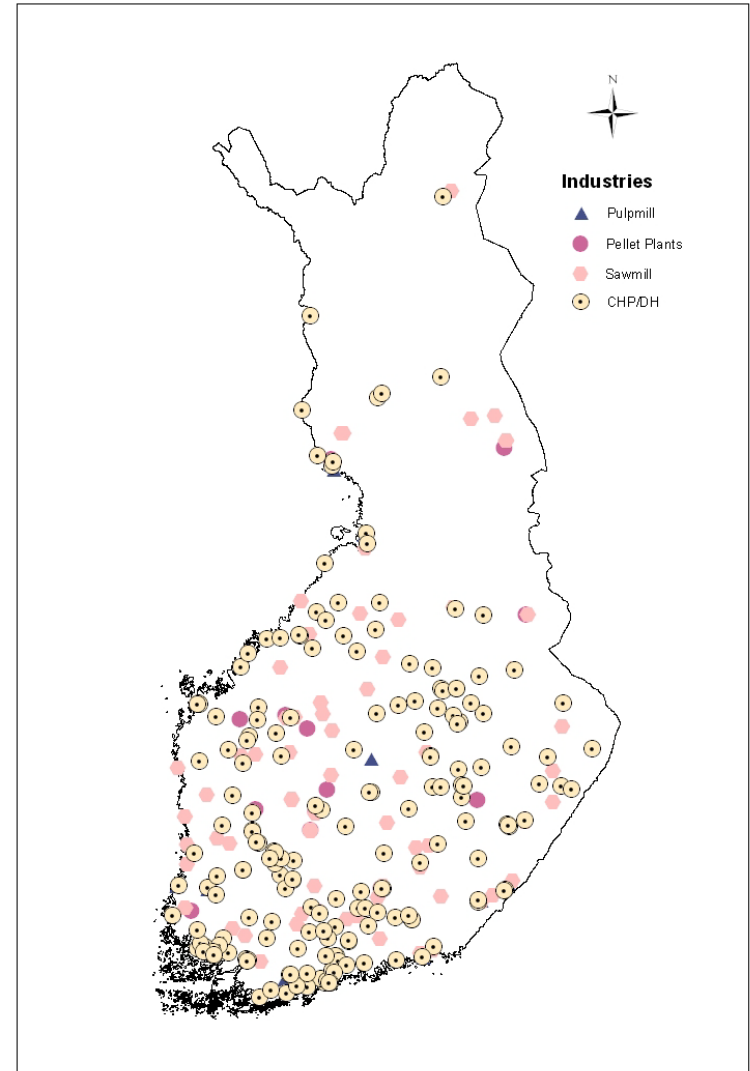
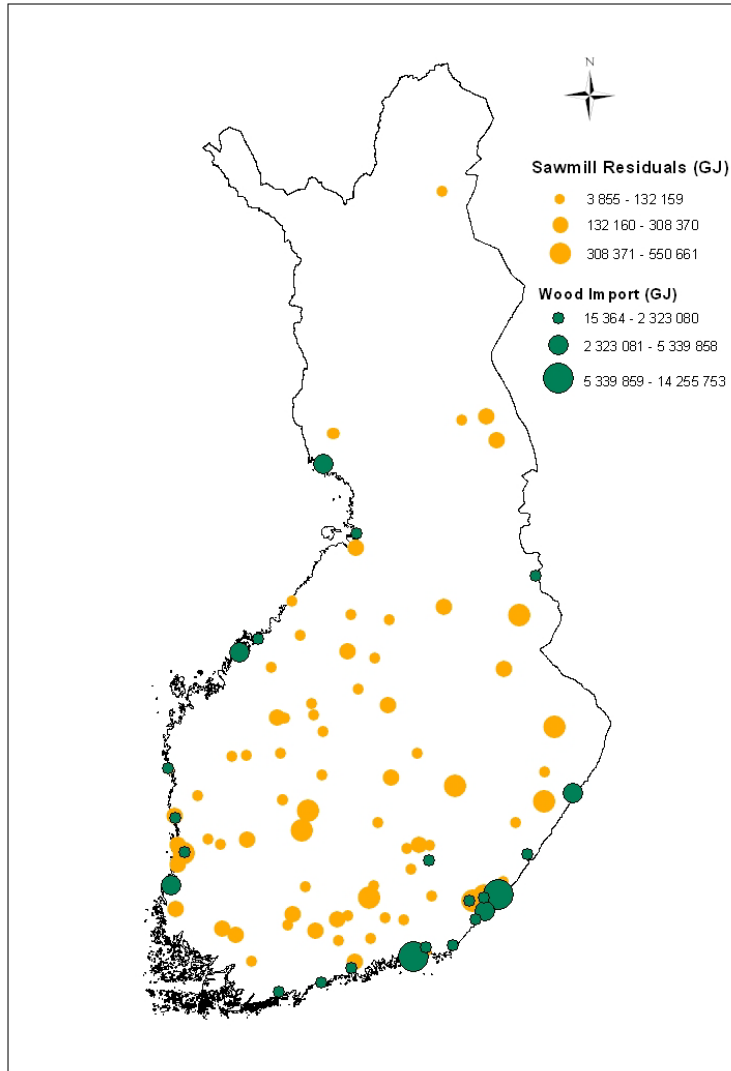
D:E Ratio\iR	8%	5%	3%
70:30			
60:40	0.57 <sup>a</sup>		
50:50			
40:60	0.54	0.52 <sup>b</sup>	

<sup>a</sup>US NREL (2011)

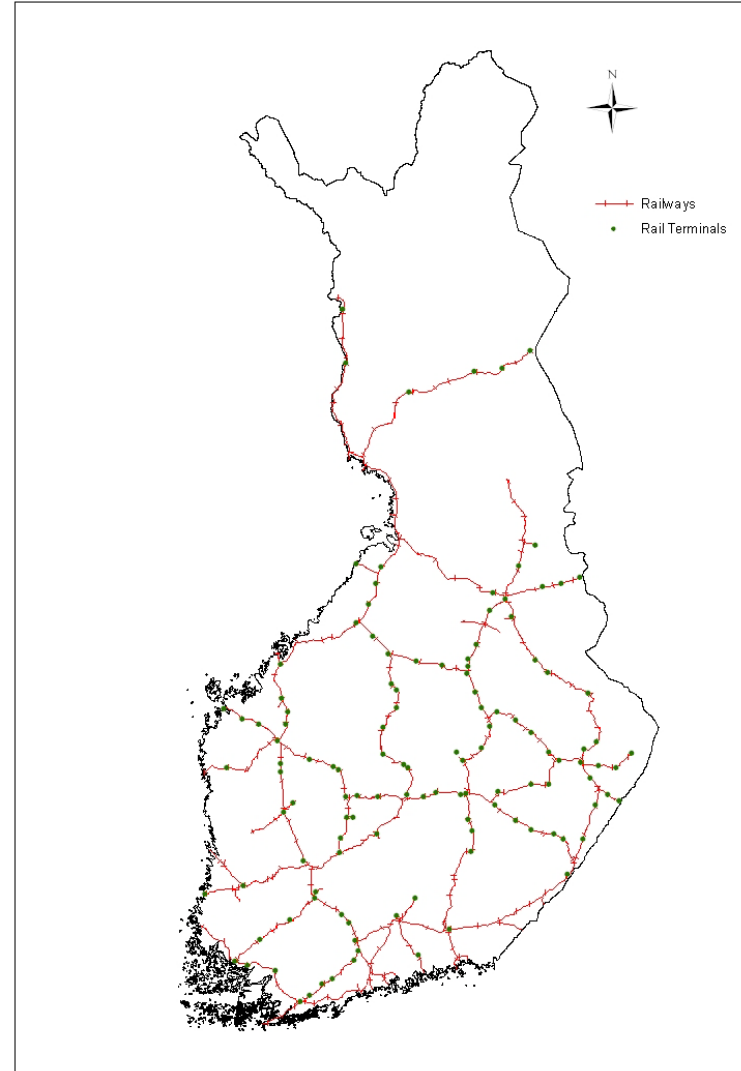
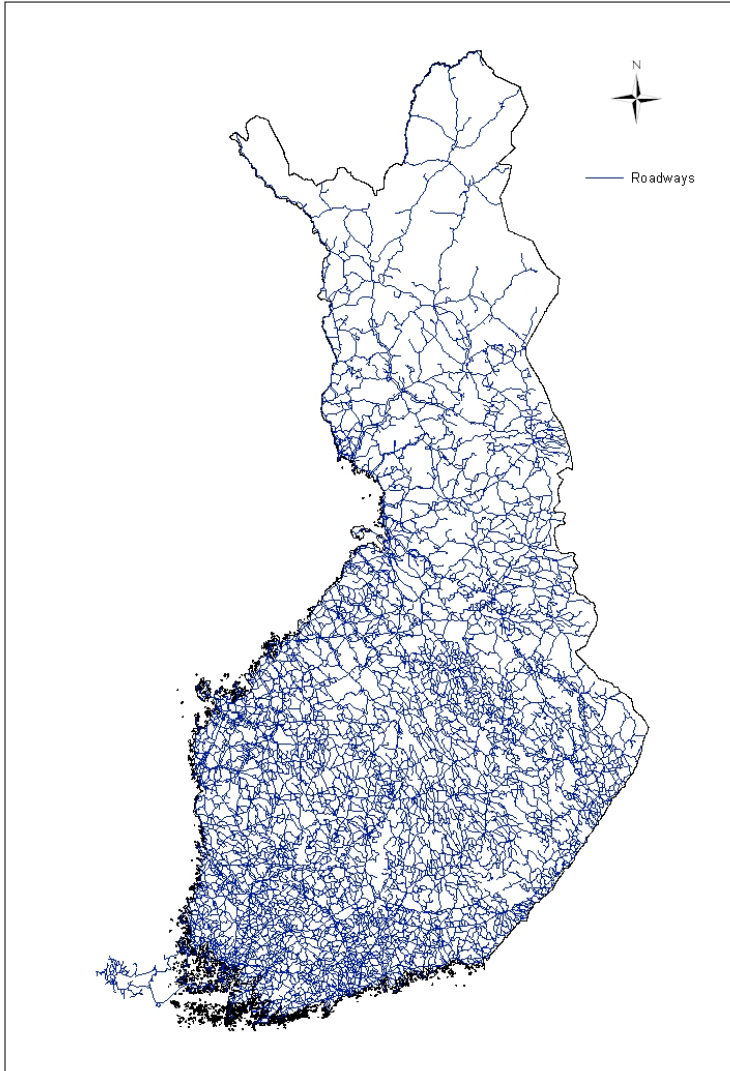
<sup>b</sup>The retail market price: USD 0.58/litre

Ethanol (E-85) retailed at USD 2.39/gallon= USD 0.58/litre]

# Spatial distribution of feedstock resources



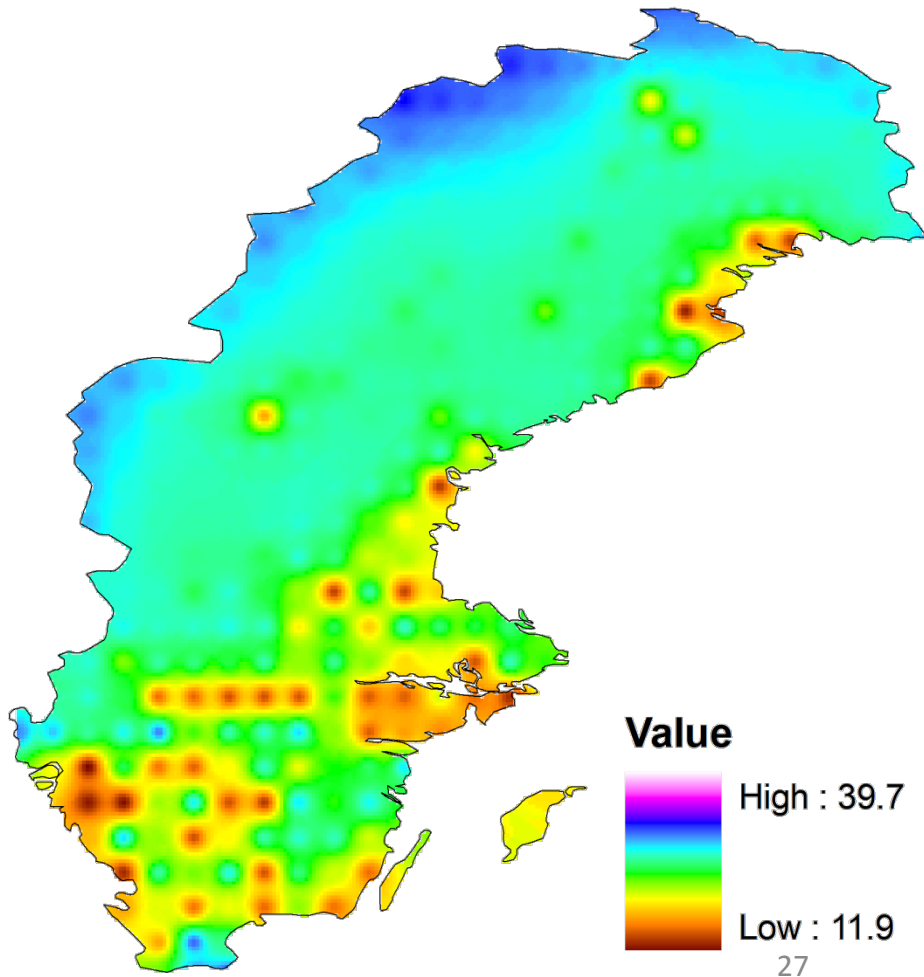
# Transport Network





# Sweden

Ethanol Production Cost (€/GJ)



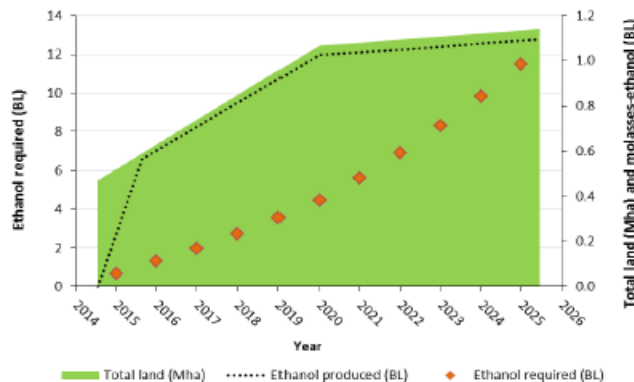
# Biethanol Target in Indonesia

## Estimating Bioethanol Potential and Required Land for Meeting the Targets

IN COOPERATION WITH:



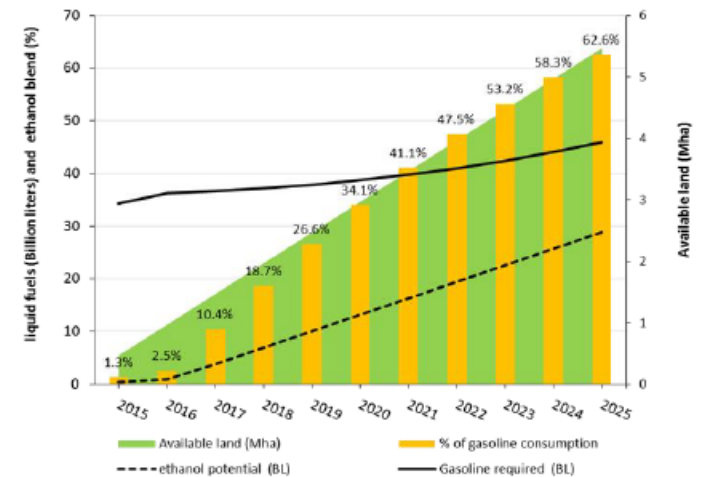
- Ethanol can substitute around 1% of gasoline in 2015.
- At present land use conditions, it would be difficult to meet the bioethanol and sugar self-sufficiency targets.
- 1.07 Mha sugarcane field is needed to meet the sugar demand by 2020, while ethanol can meet only 23% of the targeted bioethanol volume.
- In order to meet the sugar demand and bioethanol mandate by 2025, 2.76 Mha is required.
- 34% bioethanol blend by 2020 and 63% by 2025 can be achieved when available land (5 Mha) is used for sugarcane cultivation.



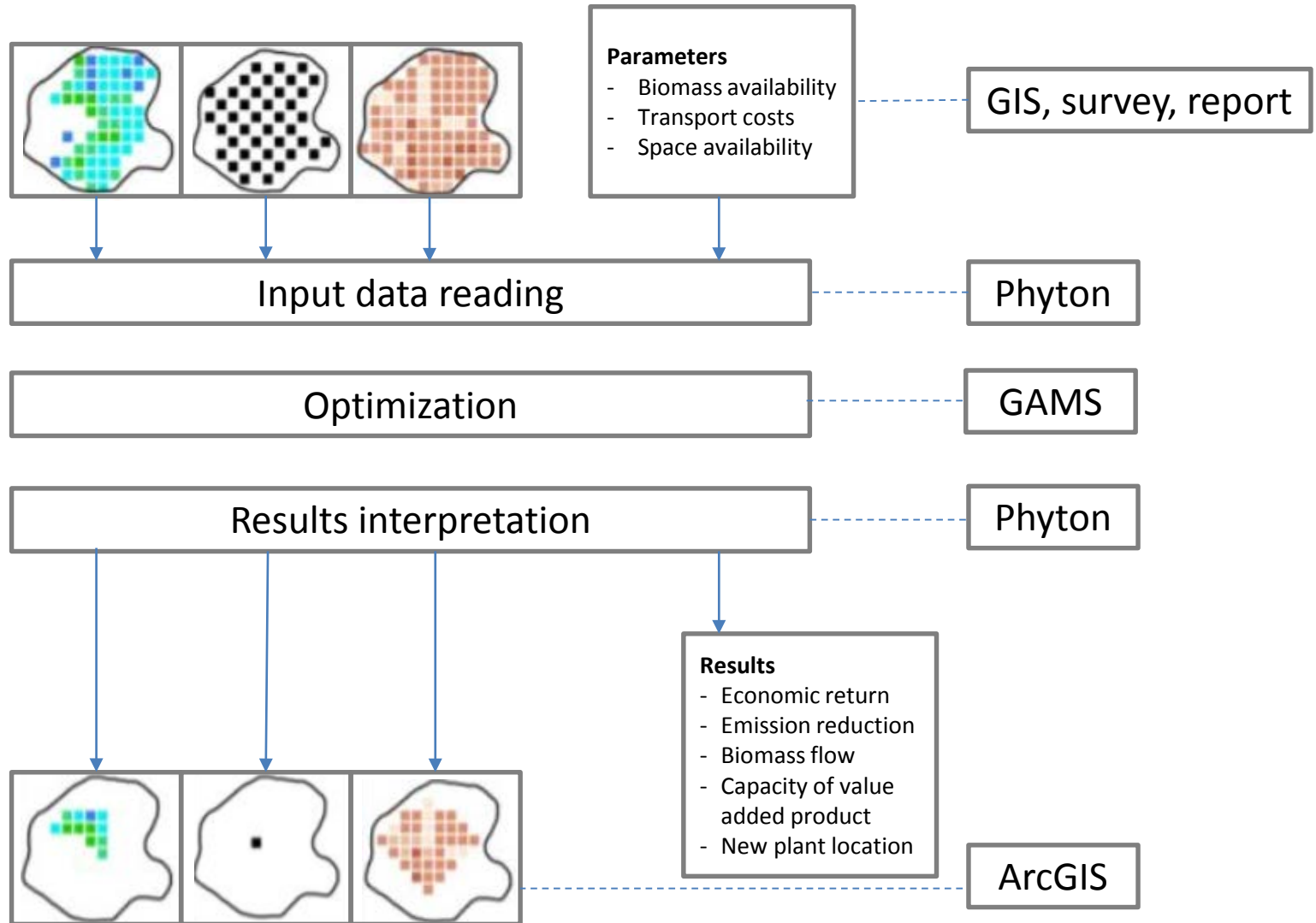
Reference:  
Khatiwada, D., & Silveira, S. (2017). Scenarios for bioethanol production in Indonesia: How can we meet mandatory blending targets? Energy, 119, 351–361.

Land required for producing ethanol to meet the bioethanol blend

Particulars	2015 (2% blend)	2020 (10% blend)	2025 (20% blend)
Land required (Mha)	0.71	1.60	2.76
Molasses ethanol (BL)	0.68	1.02	1.09
Juice ethanol (BL)	-	3.42	10.39
Total ethanol (BL)	0.68	4.45	11.48



# Biomass Mapping for Plant Location



# Challenges for biomass-to-resources utilization

- Data & supply chain
- Investment
- Logistics Transportation network and collection
- Technology
- Social / Cultural

## Policy Recommendation

### **Policy to ensure sustainable supply of biomass**

Identifying the type, location and amount of available biomass, fixed a stable pricing of biomass

### **Effort to improve bio technology (increase efficiency, reducing cost)**

Providing Fund for Bio-Tech improvement (R&D), provide tax exemption

### **Marketing biomass products**

Identify suitable and marketable bio-products

# Key Success Factors

- Proposed economic approach is attractive to investors
- Creation of public-private partnership
- Sustainability of materials
- Cost of logistics not prohibitive
- Availability of the best technology
- Favorable regulatory environment

Together We Mitigate Haze!  
*Thank you for your attention!*

Thank You Terima Kasih 谢谢 धन्यवाद ありがとう

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